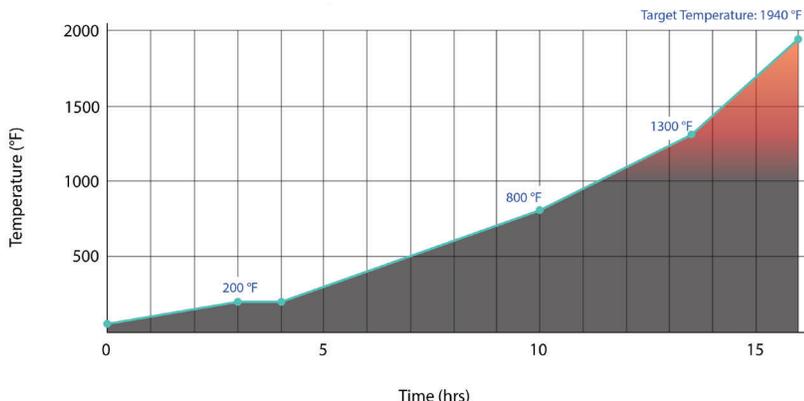


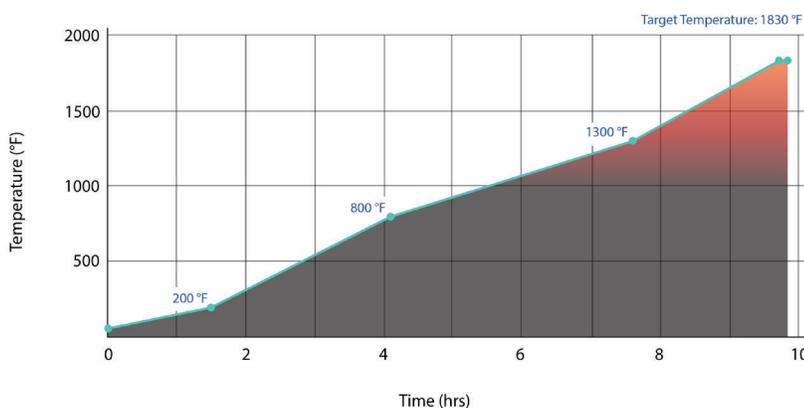
## FIRING SCHEDULES ALREADY PROGRAMMED TO CONTROLLER

The following four profiles have been programmed into your Digital Controller at the factory:

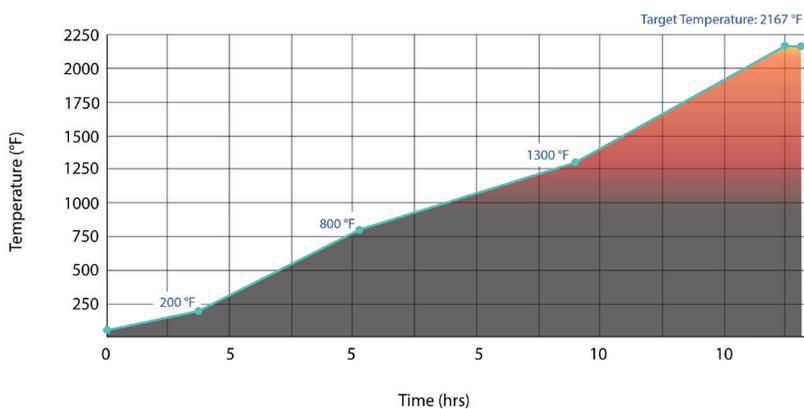
Profile 1 - Cone 04 Slow Bisque			Hours
Segment 0	Setpoint	200 °F	3
	Rate of Change	50 °F/hr	
Segment 1	Setpoint	DWELL	1
	Rate of Change	---	
Segment 2	Setpoint	800 °F	6
	Rate of Change	100 °F/hr	
Segment 3	Setpoint	1300 °F	3.5
	Rate of Change	150 °F/hr	
Segment 4	Setpoint	1940 °F	2.5
	Rate of Change	150 °F/hr	
Segment 5	Setpoint	END	---
	Rate of Change	---	
<b>Total Hours: 16</b>			



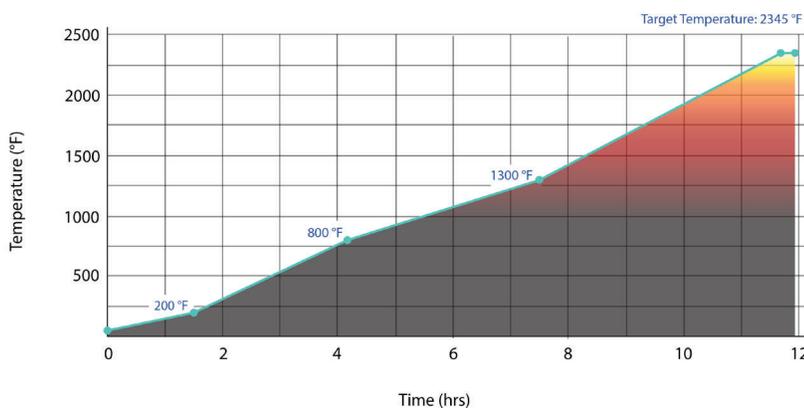
Profile 2 - Cone 06 Glaze Fire			Hours
Segment 0	Setpoint	200 °F	1.5
	Rate of Change	100 °F/hr	
Segment 1	Setpoint	800 °F	2.66
	Rate of Change	225 °F/hr	
Segment 2	Setpoint	1300 °F	3.33
	Rate of Change	150 °F/hr	
Segment 3	Setpoint	1830 °F	2.12
	Rate of Change	250 °F/hr	
Segment 4	Setpoint	DWELL	.166
	Length of Time	10 mins.	
Segment 5	Setpoint	END	---
	Rate of Change	---	
<b>Total Hours: 9.8</b>			



Profile 3 - Cone 5 Glaze Fire			Hours
Segment 0	Setpoint	200 °F	1.5
	Rate of Change	100 °F/hr	
Segment 1	Setpoint	800 °F	2.66
	Rate of Change	225 °F/hr	
Segment 2	Setpoint	1300 °F	3.33
	Rate of Change	150 °F/hr	
Segment 3	Setpoint	2167 °F	3.5
	Rate of Change	250 °F/hr	
Segment 4	Setpoint	DWELL	.25
	Length of Time	15 mins.	
Segment 5	Setpoint	END	---
	Rate of Change	---	
<b>Total Hours: 11.25</b>			



Profile 4 - Cone 10 Glaze Fire			Hours
Segment 0	Setpoint	200 °F	1.5
	Rate of Change	100 °F/hr	
Segment 1	Setpoint	800 °F	2.66
	Rate of Change	225 °F/hr	
Segment 2	Setpoint	1300 °F	3.33
	Rate of Change	150 °F/hr	
Segment 3	Setpoint	2345 °F	4.18
	Rate of Change	250 °F/hr	
Segment 4	Setpoint	DWELL	.25
	Length of Time	15 mins.	
Segment 5	Setpoint	END	---
	Rate of Change	---	
<b>Total Hours: 11.9</b>			



Note: the color under each graph indicates the approximate color visible through your peephole at that point of the firing.